



CO₂ ENRICHMENT IN CHANGING TIMES



Words by Elly Nederhoff : Crophouse Ltd



Hot Lime Labs pilot system, producing CO₂ from waste wood

The greenhouse industry is facing mounting challenges in the energy space, with extreme increases in energy prices, increasing carbon emission costs and uncertainty about natural gas supply after 2022. With these uncertainties in mind, many growers are looking for alternative energy options.

One aspect to consider is carbon dioxide (CO₂) enrichment. CO₂ enrichment means injecting extra carbon dioxide gas into a greenhouse to boost the growth and production of crops. CO₂ is often produced by combustion of natural gas. In view of the energy woes, growers want to know what the true benefits are of CO₂, what quantities of CO₂ are required for certain conditions, if there are alternative CO₂ sources available and what CO₂ price is justifiable.

There are no simple answers. This article hopes to address some of these questions and provide an estimate of how much CO₂ your greenhouse operation may need.

Ambient CO₂ concentration

Carbon dioxide is a colourless gas and a natural component of air. Currently the average concentration

of atmospheric CO₂ is approximately 415 parts per million (ppm), which equals 415 millilitres per m³ of air or 0.0415%. The CO₂ concentration has risen by about a third since 1950 (315 ppm), which is regarded as one of the key factors behind global warming and climate change.

CO₂ from natural gas

Combustion of natural gas produces flue gases that are high in CO₂ and virtually free of impurities, providing the burner is working properly. However, it is far from ideal that CO₂ and heat are produced at the same time yet are required at different times. This problem can be partly resolved by using a heat buffer: gas is burned during the day for CO₂ and the heat that is produced at the same time is stored in the buffer and released the following night. Many large and medium greenhouse operations are on natural gas and use a large heat buffer. The very core of their greenhouse operation is in jeopardy if the gas price doubles and if gas is not available in the future.

A standard minimum supply rate is considered 50 kilograms per hectare, per hour (50 kg/ha/hour, which equals 5 g/m²/hour). This requires the boiler to burn about 25m³ of natural gas per hectare per hour or nearly 1 GigaJoule/hectare/hour (1 GJ/ha/h). Depending on the conditions, the chosen injection rate is often four to six times the standard amount – sometimes more.

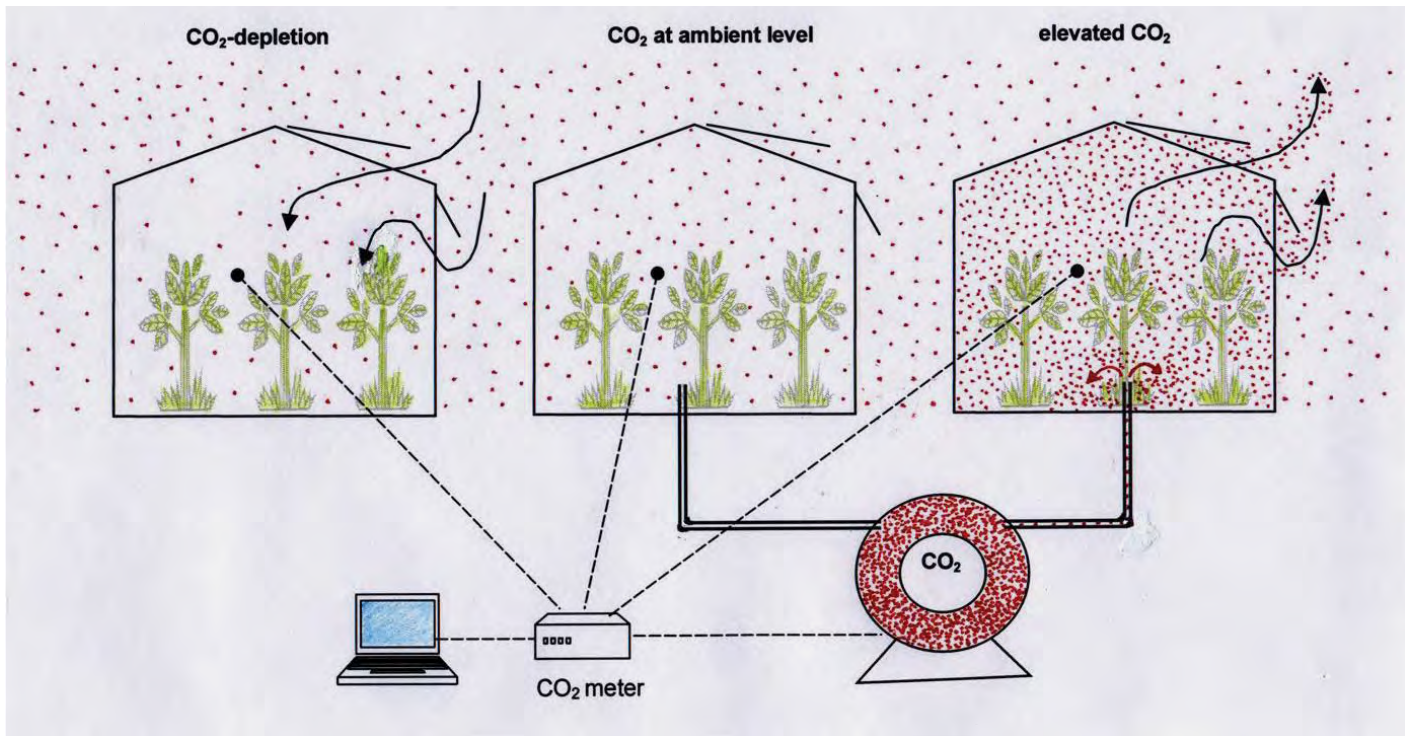


Figure 1: Three situations: **Left:** CO₂ depletion (CO₂ below ambient level) - CO₂ uptake very low, but no CO₂ loss. **Centre:** CO₂ inside the same as outside - low to moderate CO₂ uptake, also no CO₂ loss by ventilation **Right:** CO₂ enrichment to elevate the CO₂ level - very high CO₂ uptake, but also CO₂ lost by ventilation

This requires that the burner is fully adjustable and controlled, so that it burns the amount of gas needed for CO₂ or heating or both.

Alternative fuels for CO₂

Alternative sources of CO₂ have been sought for decades, as many growers (e.g. on the South Island) had no access to natural gas. To date, no alternative that fits the quality and affordability requirements for CO₂ enrichment has been identified. There are other fuels that are suitable for CO₂ enrichment though, including propane, butane, premium kerosene (paraffin), low-sulphur oil and LPG. These fuels are rarely used in large-scale greenhouse operations, for different technical or practical reasons. Of course, all fuels will be subject to increasing carbon emission costs, so they offer no respite.

Coal, wood products and heavy oil, when burned, do not produce suitable CO₂. Their flue gases contain dangerous compounds that cause severe damage to plants (and possibly harm humans too). Wood-based fuels also have the disadvantage of an inconsistent composition, making it difficult to maintain the right fuel-to-air ratio.

Hot Lime Labs system

A promising development is underway whereby waste wood biomass (wood and crop) is burnt in a low oxygen environment in a gasifier to produce clean CO₂-rich gas. Patented limestone pellets temporarily fix the CO₂ within a Hot Lime reactor and can be released on demand into a greenhouse.

New Zealand company, Hot Lime Labs, has developed and tested their system successfully at pilot scale and are now building the first commercial unit.

Pure/liquid CO₂

Overseas, exhaust gas from heavy industries is a core source of CO₂. By undergoing an expensive purification process, it is transformed into nearly 100% pure CO₂. It can then be pumped via a network of pipes or delivered by a road truck. The CO₂ must be of horticultural quality, which differs from medical or food grade CO₂. In New Zealand, pure or liquid CO₂ from industrial sources is available, but it is generally too expensive for most greenhouse cultivations.

CO₂-uptake / photosynthesis

Plants exposed to (sun)light absorb CO₂, transforming it into sugars and ultimately, into new plant tissue. This process is called photosynthesis, or CO₂ assimilation. For every kilogram of CO₂ fixated by a plant, approximately 10 kilograms of new plant material is produced. In mature tomato plants, for example, 80% of this (i.e. 8 kg) ends up in fruit and the remaining 20% make up the leaves, stems and roots. Note that this is the percentage of CO₂ absorbed, not the percentage of CO₂ that is injected into the greenhouse. Photosynthesis requires light, therefore CO₂ enrichment at night is pointless unless lighting is being used. In darkness, plants respire (burn sugars) and emit CO₂, causing the CO₂ concentration to rise above ambient levels overnight - especially if the vents are closed.

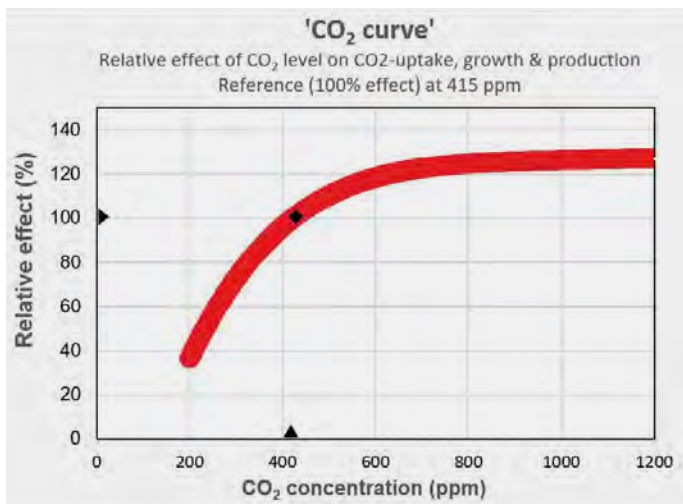


Figure 2: The CO₂ curve shows the relative photosynthesis and crop production (in %) at various levels of CO₂ (in ppm). The wide band accounts for the variation in response for various crops and various conditions

CO₂ depletion

During cold winter days with no ventilation, there is little fresh air coming in. When sunny, CO₂ is consumed and not replenished by inflow of fresh air. This can lead to a drop in CO₂ concentration, even below the outside concentration. This is called CO₂ depletion (Figure 1).

Low CO₂ levels hamper the plant's uptake of the gas. If CO₂ is injected during CO₂ depletion, the level will rise and so too will the CO₂ uptake. As long as the CO₂ level inside the greenhouse is lower or equal to the outside CO₂ level, there is no CO₂ loss. Therefore, all CO₂ injected ends up being absorbed by the plants (100% uptake).

The 'CO₂ curve'

CO₂ enrichment stimulates plant growth, resulting in bigger leaves, branches, flowers, fruit and also higher yield. Figure 2 depicts the relative production versus the CO₂ concentration - known as the 'CO₂ curve'. The CO₂ curve has a wide band, because it is based on many experiments with a range of crops. For instance, at 900 ppm some crops gave a 20% increase in production, while others gave a 30% increase - hence the wide band.

At a very low CO₂ level (e.g. 200 ppm), photosynthesis and plant growth are nearly zero. Lifting the CO₂ concentration from 200 to 300 ppm gives an enormous boost to the photosynthesis and growth. A further lift from 300 to 400 ppm provides another large jump in photosynthesis. Every further increment in CO₂ concentration increases the photosynthesis further, but not as much. The effect CO₂ has on photosynthesis gradually lessens at higher CO₂ levels. By 1000 ppm, the effect of adding CO₂ gradually plateaus, and beyond about 1,100 ppm, there is almost no benefit to the plant in adding more CO₂.

Redpath **Duratough[®]**
Greenhouse Film

CHECK OUT THE SEASON SPECIALS ON OUR WEB SITE

20% longer life
10% thicker (215 micron)
0% more expensive!

Freephone: 0508 733 728
www.redpath.co.nz



CO ₂ concentration →	200 ppm	350 ppm	415 ppm	500 ppm	900 ppm
without ventilation:					
CO ₂ uptake by plants (g/m ² /h)	0 - 3	2 - 5	2.5 - 5.5	3 - 6	4 - 8
CO ₂ loss by leak (g/m ² /h)	0*	0*	0*	2 - 3	3 - 5
CO ₂ supply rate (g/m ² /h)	0 - 3	2 - 5	2.5 - 5.5	5 - 9	7 - 13
With little venting:					
CO ₂ uptake by plants (g/m ² /h)	0 - 3	2 - 5	2.5 - 5.5	3 - 6	4 - 8
CO ₂ loss by little venting (g/m ² /h)	0*	0*	0*	10 - 20+	15 - 50+
CO ₂ supply rate (g/m ² /h)	0 - 3	2 - 5	2.5 - 5.5	13 - 26+	19 - 58+
With ample venting:					
CO ₂ uptake by plants (g/m ² /h)	0 - 3	2 - 5	2.5 - 5.5	3 - 6	4 - 8
CO ₂ loss ample venting (g/m ² /h)	0*	0*	0*	25+	50+
CO ₂ supply rate (g/m ² /h)	0 - 3	2 - 5	2.5 - 5.5	28 - 31+	54 - 58+

Table 1: Ballpark estimates for CO₂ uptake, CO₂ loss and CO₂ supply at various CO₂ lev, either with closed vents, or with a little or ample ventilation. For comparison: 1 gram/m²/hour equals 10 kg/hectare/hour. This is roughly 0.5 m³ of natural gas per hectare per hour or nearly 0.5 GigaJoule/hectare/hour (0.5 GJ/ha/h)

Photosynthesis or production

The CO₂ curve is similar for photosynthesis and production. Photosynthesis responds immediately to elevated CO₂, but the production takes a lot longer to show. In tomatoes, the yield is the result of photosynthesis over many weeks while the fruit grow. If CO₂ enrichment is only applied at specific times, e.g., only early in the morning, or for certain weeks of the month, then the effect on production is proportionally smaller than what the CO₂ curve anticipates.

Optimum CO₂ level

Lifting the CO₂ concentration comes with some risk, such as accumulation of noxious gases that can be present in small amounts in the flue gases from burning natural gas. There is also the effect that high CO₂ slightly closes the stomata (pores in the leaves). Further, there are costs associated with high CO₂ concentrations. Therefore, it is not recommended to raise the CO₂ concentration unnecessarily high.

A level as high as 1000 ppm is only useful in good conditions - healthy producing plants, good light, low ventilation rate, cheap CO₂ and favourable produce prices. In less favourable conditions, such as poor light or expensive CO₂, the target level should be modest - 600 or 500 ppm.

This would reap easy benefits, while keeping costs down. Oversupplying CO₂ can be prevented by using the computer settings well. For instance, let the target level automatically decline with wider vent opening. Or fix the CO₂ injection rate at say, 60 kg/ha/hour permanently. Or limit the CO₂ injection rate at 25 kg/ha/hour when vent opening is at 25% or more. In these latter examples, the CO₂ concentration is not set, but will depend on the conditions.

CO₂ enrichment in figures

When CO₂ enrichment is reviewed, greenhouse operators want to know how much CO₂ is needed in various seasons. This depends on so many factors, but we give some indications in the table. The CO₂ demand equals the CO₂ uptake by the plants, plus the amount of CO₂ lost by venting. The latter (CO₂ loss) depends on the ventilation rate and can be multiple times more than the CO₂ uptake. On an annual basis, the amount of CO₂ injected varies greatly. An absolute minimum would be 3 kg/m²/year (mostly restricted to winter), while a fairly ample supply will easily use 25 kg/m²/year or much more. For comparison: CO₂ enrichment of 1 g/m²/hour equals 10 kg/ha/hour. This is roughly 0.5 m³ of natural gas per hectare per hour, or nearly 0.5 GigaJoule/hectare/hour (0.5 GJ/ha/h). ●